

A
CO
C
D
E
F
G
H
I
J
K
L
M
N
O
P

SECTION CO

ENGINE COOLING SYSTEM

CONTENTS

<p style="text-align: center;">VQ35HR</p> <p>PRECAUTION 2</p> <p>PRECAUTIONS 2</p> <p style="padding-left: 20px;">Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER" 2</p> <p style="padding-left: 20px;">Precautions Concerning On-board Servicing of Hybrid Systems 2</p> <p>PREPARATION 3</p> <p>PREPARATION 3</p> <p style="padding-left: 20px;">Commercial Service Tools 3</p> <p>SYSTEM DESCRIPTION 4</p> <p>DESCRIPTION 4</p> <p style="padding-left: 20px;">Engine Cooling System 4</p> <p style="padding-left: 20px;">Engine Cooling System Schematic 4</p> <p>SYMPTOM DIAGNOSIS 5</p> <p>OVERHEATING CAUSE ANALYSIS 5</p> <p style="padding-left: 20px;">Troubleshooting Chart 5</p> <p>PERIODIC MAINTENANCE 7</p> <p>ENGINE COOLANT 7</p> <p style="padding-left: 20px;">Inspection 7</p> <p style="padding-left: 20px;">Draining 7</p> <p style="padding-left: 20px;">Refilling 8</p> <p style="padding-left: 20px;">Flushing 9</p> <p>RADIATOR 11</p> <p>RADIATOR CAP 11</p> <p style="padding-left: 20px;">RADIATOR CAP : Inspection 11</p> <p>RADIATOR 11</p>	<p style="padding-left: 20px;">RADIATOR : Inspection 11</p> <p>REMOVAL AND INSTALLATION 13</p> <p>RADIATOR 13</p> <p style="padding-left: 20px;">Exploded View 13</p> <p style="padding-left: 20px;">Removal and Installation 13</p> <p style="padding-left: 20px;">Inspection 16</p> <p>COOLING FAN 17</p> <p style="padding-left: 20px;">Exploded View 17</p> <p style="padding-left: 20px;">Removal and Installation 17</p> <p style="padding-left: 20px;">Disassembly and Assembly 18</p> <p style="padding-left: 20px;">Inspection 18</p> <p>WATER PUMP 19</p> <p style="padding-left: 20px;">Exploded View 19</p> <p style="padding-left: 20px;">Removal and Installation 19</p> <p style="padding-left: 20px;">Inspection 21</p> <p>WATER INLET AND THERMOSTAT ASSEMBLY 22</p> <p style="padding-left: 20px;">Exploded View 22</p> <p style="padding-left: 20px;">Removal and Installation 22</p> <p style="padding-left: 20px;">Inspection 23</p> <p>WATER OUTLET AND WATER PIPING 24</p> <p style="padding-left: 20px;">Exploded View 24</p> <p style="padding-left: 20px;">Removal and Installation 24</p> <p style="padding-left: 20px;">Inspection 25</p> <p>SERVICE DATA AND SPECIFICATIONS (SDS) 26</p> <p>SERVICE DATA AND SPECIFICATIONS (SDS) 26</p> <p style="padding-left: 20px;">Periodical Maintenance Specification 26</p> <p style="padding-left: 20px;">Radiator 26</p> <p style="padding-left: 20px;">Thermostat 26</p>
--	--

PRECAUTION

PRECAUTIONS

Precaution for Supplemental Restraint System (SRS) "AIR BAG" and "SEAT BELT PRE-TENSIONER"

INFOID:000000008141246

The Supplemental Restraint System such as "AIR BAG" and "SEAT BELT PRE-TENSIONER", used along with a front seat belt, helps to reduce the risk or severity of injury to the driver and front passenger for certain types of collision. This system includes seat belt switch inputs and dual stage front air bag modules. The SRS system uses the seat belt switches to determine the front air bag deployment, and may only deploy one front air bag, depending on the severity of a collision and whether the front occupants are belted or unbelted. Information necessary to service the system safely is included in the "SRS AIR BAG" and "SEAT BELT" of this Service Manual.

WARNING:

Always observe the following items for preventing accidental activation.

- To avoid rendering the SRS inoperative, which could increase the risk of personal injury or death in the event of a collision that would result in air bag inflation, all maintenance must be performed by an authorized NISSAN/INFINITI dealer.
- Improper maintenance, including incorrect removal and installation of the SRS, can lead to personal injury caused by unintentional activation of the system. For removal of Spiral Cable and Air Bag Module, see "SRS AIR BAG".
- Never use electrical test equipment on any circuit related to the SRS unless instructed to in this Service Manual. SRS wiring harnesses can be identified by yellow and/or orange harnesses or harness connectors.

PRECAUTIONS WHEN USING POWER TOOLS (AIR OR ELECTRIC) AND HAMMERS

WARNING:

Always observe the following items for preventing accidental activation.

- When working near the Air Bag Diagnosis Sensor Unit or other Air Bag System sensors with the ignition ON or engine running, never use air or electric power tools or strike near the sensor(s) with a hammer. Heavy vibration could activate the sensor(s) and deploy the air bag(s), possibly causing serious injury.
- When using air or electric power tools or hammers, always switch the ignition OFF, disconnect the 12V battery, and wait at least 3 minutes before performing any service.

Precautions Concerning On-board Servicing of Hybrid Systems

INFOID:000000008141247

CAUTION:

Be sure to turn the ignition switch OFF before performing inspection and servicing inside the engine compartment or underneath the vehicle. If the ignition switch is ON (vehicle READY state), even if the engine is stopped, the conditions of the vehicle may cause the engine to start automatically. If it is necessary to continually operate the engine during inspection or servicing, use the designated inspection mode. [HBC-89, "Description"](#).

PREPARATION

< PREPARATION >

[VQ35HR]

PREPARATION

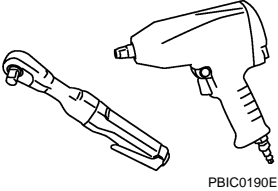
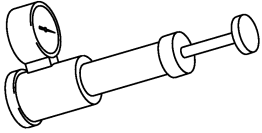
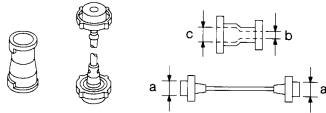
PREPARATION

Commercial Service Tools

INFOID:000000008141248

A

CO

Tool name	Description
<p>Power tool</p>  <p>PBIC0190E</p>	<p>Loosening nuts and bolts</p>
<p>Radiator cap tester</p>  <p>PBIC1982E</p>	<p>Checking radiator and radiator cap</p>
<p>Radiator cap tester adapter</p>  <p>S-NT564</p>	<p>Adapting radiator cap tester to radiator cap and water outlet (front) filler neck a: 28 (1.10) dia. b: 31.4 (1.236) dia. c: 41.3 (1.626) dia. Unit: mm (in)</p>

C

D

E

F

G

H

I

J

K

L

M

N

O

P

DESCRIPTION

< SYSTEM DESCRIPTION >

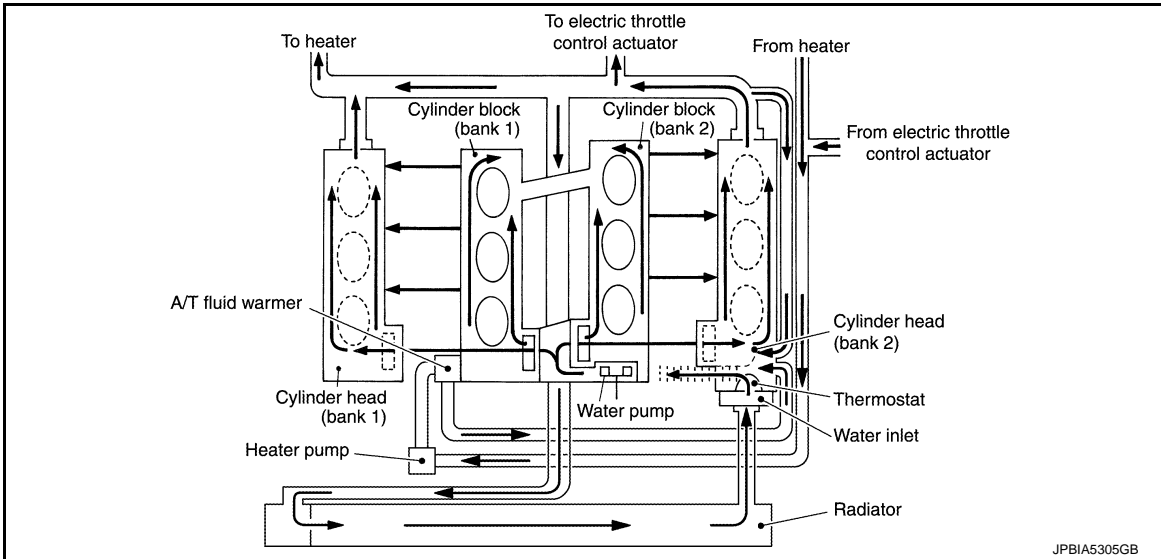
[VQ35HR]

SYSTEM DESCRIPTION

DESCRIPTION

Engine Cooling System

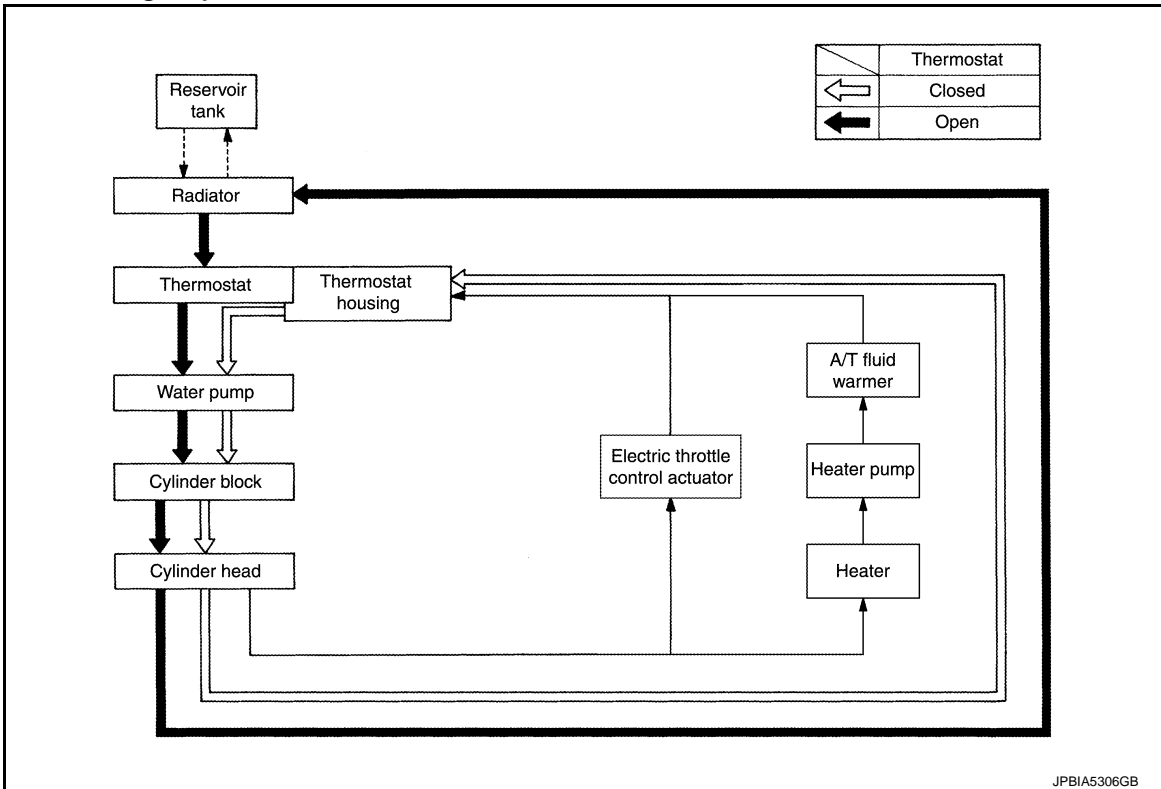
INFOID:000000008141249



JPBIA5305GB

Engine Cooling System Schematic

INFOID:000000008141250



JPBIA5306GB

OVERHEATING CAUSE ANALYSIS

< SYMPTOM DIAGNOSIS >

[VQ35HR]

SYMPTOM DIAGNOSIS

OVERHEATING CAUSE ANALYSIS

Troubleshooting Chart

INFOID:000000008141251

A

CO

		Symptom	Check items		
Cooling system parts malfunction	Poor heat transfer	Water pump malfunction	—	—	
		Thermostat stuck closed	—		
		Damaged fins	Dust contamination or paper clogging		—
			Physical damage		
	Clogged radiator cooling tube	Excess foreign material (rust, dirt, sand, etc.)	—		
	Reduced air flow	Cooling fan does not operate		Fan assembly	
		High resistance to fan rotation			
		Damaged fan blades			
	Damaged radiator shroud	—	—	—	
	Improper engine coolant mixture ratio	—	—	—	
	Poor engine coolant quality	—	Engine coolant density	—	
	Insufficient engine coolant	Engine coolant leakage	Cooling hose	Loose clamp	
				Cracked hose	
			Water pump	Poor sealing	
			Radiator cap	Loose	
Poor sealing					
Radiator		O-ring for damage, deterioration or improper fitting			
		Cracked radiator tank			
		Cracked radiator core			
Reservoir tank	Cracked reservoir tank				
Overflowing reservoir tank	Exhaust gas leakage into cooling system	Cylinder head deterioration			
		Cylinder head gasket deterioration			

C

D

E

F

G

H

I

J

K

L

M

N

O

P

OVERHEATING CAUSE ANALYSIS

< SYMPTOM DIAGNOSIS >

[VQ35HR]

		Symptom		Check items	
Except cooling system parts malfunction	—	Overload on engine	Abusive driving	High engine rpm under no load	—
				Driving in low gear for extended time	
				Driving at extremely high speed	
			Powertrain system malfunction		
			Installed improper size wheels and tires		
			Dragging brakes		
	Blocked or restricted air flow	Blocked or restricted air flow	Blocked bumper	—	—
			Blocked radiator grille	Installed car brassiere	
				Mud contamination or paper clogging	
			Blocked radiator	—	
			Blocked condenser	Blocked air flow	
			Installed large fog lamp		

PERIODIC MAINTENANCE

ENGINE COOLANT

Inspection

INFOID:000000008141252

LEVEL

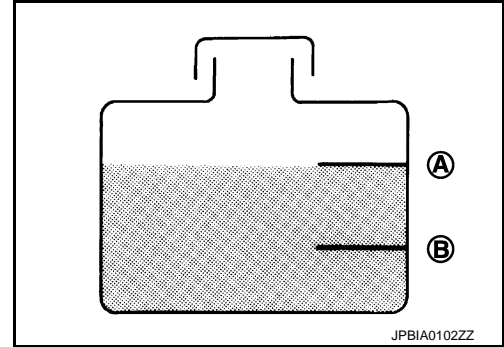
- Check if the reservoir tank engine coolant level is within the “MIN” to “MAX” when the engine is cool.

A : MAX
B : MIN

- Adjust the engine coolant level if necessary.
- Check that the reservoir tank cap is tightened.

CAUTION:

Refill Genuine NISSAN Long Life Antifreeze/Coolant (blue) or equivalent in its quality mixed with water (distilled or demineralized). Refer to [MA-10, "Fluids and Lubricants"](#).



LEAKAGE

- To check for leakage, apply pressure to the cooling system with the radiator cap tester and radiator cap tester adapter (commercial service tool) (A).

Testing pressure : Refer to [CO-26, "Radiator"](#).

WARNING:

Never remove radiator cap when engine is hot. Serious burns could occur from high-pressure engine coolant escaping from engine cooling system.

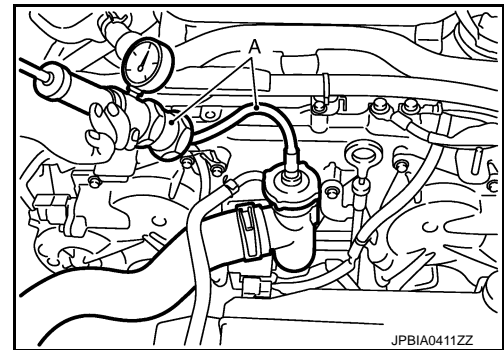
CAUTION:

Higher test pressure than specified may cause radiator damage.

NOTE:

In a case that engine coolant decreases, replenish radiator with engine coolant.

- If anything is found, repair or replace damaged parts.



Draining

INFOID:000000008141253

WARNING:

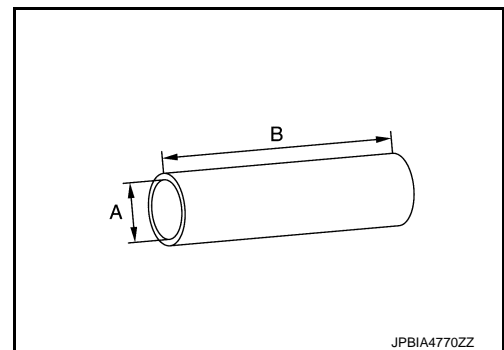
- To avoid being scalded, never change engine coolant when the engine is hot.
- Wrap a thick cloth around radiator cap and carefully remove radiator cap. First, turn radiator cap a quarter of a turn to release built-up pressure. Then turn radiator cap all the way.

1. Connect drain hose.

NOTE:

Use a general-purpose hose with the dimensions shown in the figure.

A : ϕ 15 - 16 mm (0.59 - 0.63 in)
B : 145 mm (5.71 in)



ENGINE COOLANT

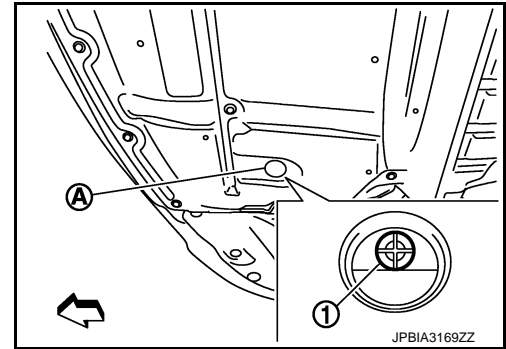
[VQ35HR]

< PERIODIC MAINTENANCE >

2. Open radiator drain plug (1) at the bottom of radiator, and then remove radiator cap.

A : Radiator drain plug hole

↔ : Vehicle front



When draining all of engine coolant in the system, open water drain plugs on cylinder block. Refer to [EM-85, "Setting"](#).

3. Remove reservoir tank if necessary, and drain engine coolant and clean reservoir tank before installing.
4. Check drained engine coolant for contaminants such as rust, corrosion or discoloration. If contaminated, flush the engine cooling system. Refer to [CO-9, "Flushing"](#).
5. Disconnect drain hose.

Refilling

INFOID:000000008141254

CAUTION:

- Do not reuse O-rings.
- Do not put additive such as waterleak preventive, since it may cause cooling waterway clogging.
- When refilling use Genuine NISSAN Long Life Antifreeze/Coolant (blue) or equivalent in its quality mixed with water (distilled or demineralized). Refer to [MA-10, "Fluids and Lubricants"](#).

1. Remove air cleaner case (LH) and air duct (inlet). Refer to [EM-26, "Exploded View"](#).
2. Install reservoir tank if removed, and radiator drain plug.

CAUTION:

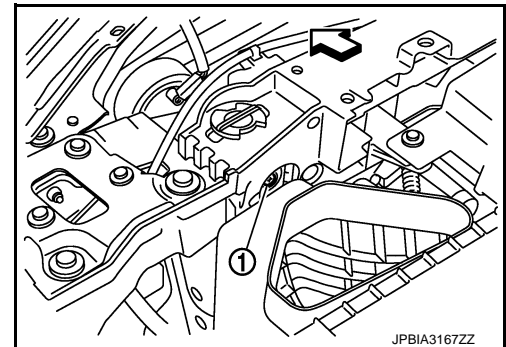
Be sure to clean drain plug and install with new O-ring.

Tightening torque : Refer to [CO-13, "Exploded View"](#).

If water drain plugs on cylinder block are removed, close and tighten them. Refer to [EM-85, "Setting"](#).

3. Check that each hose clamp has been firmly tightened.
4. Remove air relief plug (1) on radiator left side.

↔ : Vehicle front



ENGINE COOLANT

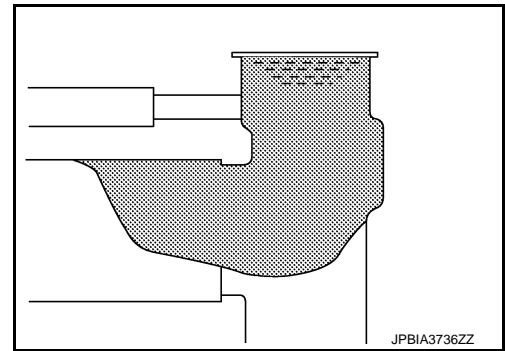
[VQ35HR]

< PERIODIC MAINTENANCE >

5. Fill up the radiator with cooling water.
 - **Pour engine coolant through engine coolant filler neck slowly of less than 2 ℓ (2-1/8 US qt, 1-3/4 Imp qt) a minute to allow air in system to escape.**

Engine coolant capacity
(With reservoir tank at
"MAX" level)

**: Refer to [CO-26](#),
"[Periodical Maintenance](#)
[Specification](#)".**



Reservoir tank engine coolant capacity
(At "MAX" level)

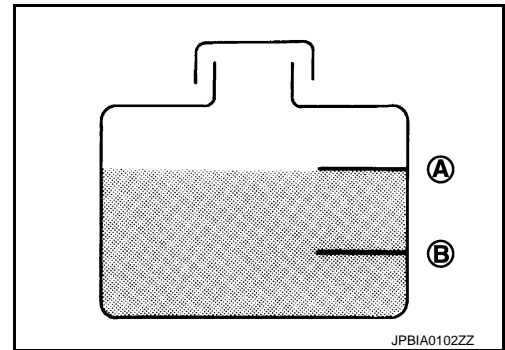
**:Refer to [CO-26](#),
"[Periodical Maintenance](#)
[Specification](#)".**

A : MAX

B : MIN

6. When engine coolant overflows air relief hole on radiator, install air relief plug with new O-ring.

Tightening torque : Refer to [CO-13](#), "[Exploded View](#)".



7. Refill reservoir tank to "MAX" level line with engine coolant.
8. Install air cleaner case (LH) and air duct (inlet). Refer to [EM-26](#), "[Exploded View](#)".
9. Install radiator cap.
10. Warm up engine until opening thermostat. Standard for warming-up time is approximately 10 minutes at 3,000 rpm.

NOTE:

Perform maintenance mode 5 and maintain the engine speed. Refer to [HBC-89](#), "[Description](#)".

- Check thermostat opening condition by touching radiator hose (lower) to see a flow of warm water.

CAUTION:

Watch water temperature gauge so as not to overheat engine.

11. Stop the engine and cool down to less than approximately 50°C (122°F).
 - Cool down using fan to reduce the time.
 - If necessary, refill radiator up to filler neck with engine coolant.
 - Remove the radiator cap to check the fluid level. If the fluid level is low, refill with cooling water and repeat the steps from Step 7.

12. Refill reservoir tank to "MAX" level line with engine coolant.

13. Check cooling system for leakage with engine running.

14. Check flow noise, according to the following steps.

CAUTION:

To check flow noise, turn OFF the radio and close the windows, doors, and the hood.

- a. Allow the engine to become cold (approximately 50°C or less).
- b. Start the engine, maintain 1000 rpm for approximately 30 seconds, and increase the engine speed from 1000 to 3000 rpm. Repeat this cycle three times.
- c. Check that flow noise can be heard from the heater core during the Step b operation.
- d. If flow noise can be heard, repeat from Step 12 of Refilling to Step c of Flow Noise Verification Method.
- e. Check that the reservoir tank cap is tightened.

Flushing

1. Install reservoir tank if removed, and radiator drain plug.

INFOID:000000008141255

ENGINE COOLANT

< PERIODIC MAINTENANCE >

[VQ35HR]

CAUTION:

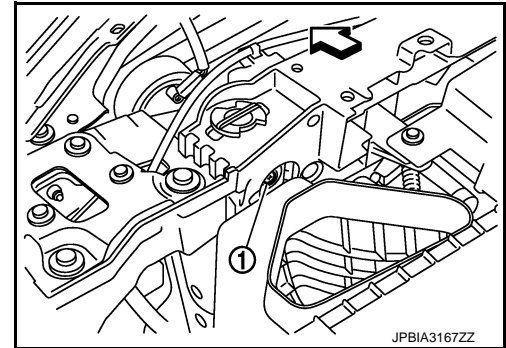
Be sure to clean drain plug and install with new O-ring.

Tightening torque : Refer to [CO-13, "Exploded View"](#).

If water drain plugs on cylinder block are removed, close and tighten them. Refer to [EM-85, "Setting"](#).

2. Remove air relief plug (1) on radiator.

← : Vehicle front



3. Fill radiator with water until water spills from the air relief holes, then close air relief plugs. Fill radiator and reservoir tank with water and reinstall radiator cap.

Tightening torque : Refer to [CO-13, "Exploded View"](#).

4. Run the engine and warm it up to normal operating temperature.

NOTE:

Perform maintenance mode 5 and maintain the engine speed. Refer to [HBC-89, "Description"](#).

5. Rev the engine two or three times under no-load.
6. Stop the engine and wait until it cools down.
7. Drain water from the system. Refer to [CO-7, "Draining"](#).
8. Repeat steps 1 through 7 until clear water begins to drain from radiator.
9. Check that the reservoir tank cap is tightened.

RADIATOR RADIATOR CAP

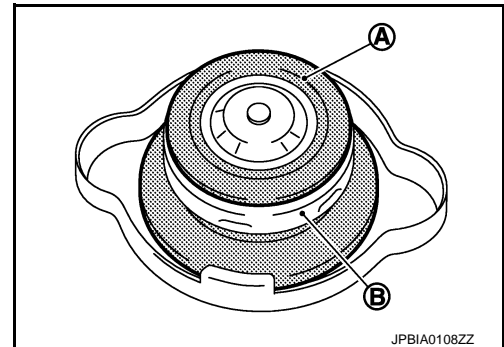
RADIATOR CAP : Inspection

INFOID:000000008141256

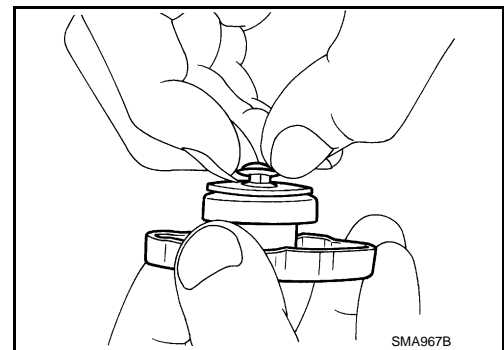
- Check valve seat (A) of radiator cap.

B : Metal plunger

- Check if valve seat is swollen to the extent that the edge of the plunger (B) cannot be seen when watching it vertically from the top.
- Check if valve seat has no soil and damage.



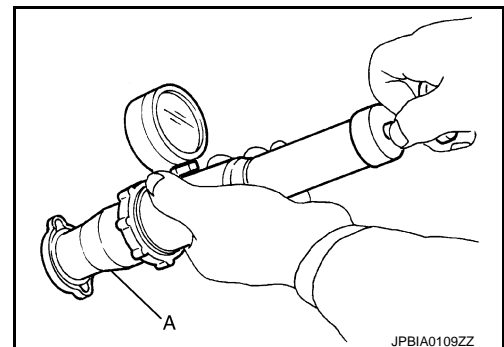
- Pull negative-pressure valve to open it, and check that it close completely when released.
- Check that there is no dirt or damage on the valve seat of radiator cap negative-pressure valve.
- Check that there are no unusualness in the opening and closing conditions of negative-pressure valve.



- Check radiator cap relief pressure.

Standard and limit : Refer to [CO-26, "Radiator"](#).

- When connecting radiator cap to the radiator cap tester and the radiator cap tester adapter (commercial service tool) (A), apply engine coolant to the cap seal surface.



- Replace radiator cap if there is an unusualness related to the above three.

CAUTION:

When installing radiator cap, thoroughly wipe out the water outlet (front) filler neck to remove any waxy residue or foreign material.

RADIATOR

RADIATOR : Inspection

INFOID:000000008141257

Check radiator for mud or clogging. If necessary, clean radiator as follows:

- Be careful not to bend or damage radiator fins.
 - When radiator is cleaned without removal, remove all surrounding parts such as radiator cooling fan assembly and horns. Then tape harness and connectors to prevent water from entering.
1. Apply water by hose to the back side of the radiator core vertically downward.
 2. Apply water again to all radiator core surfaces once per minute.
 3. Stop washing if any stains no longer flow out from radiator.
 4. Blow air into the back side of radiator core vertically downward.

RADIATOR

< PERIODIC MAINTENANCE >

[VQ35HR]

-
- Use compressed air lower than 490 kPa (5 kg/cm², 71 psi) and keep distance more than 30 cm (11.8 in).
5. Blow air again into all the radiator core surfaces once per minute until no water sprays out.

RADIATOR

< REMOVAL AND INSTALLATION >

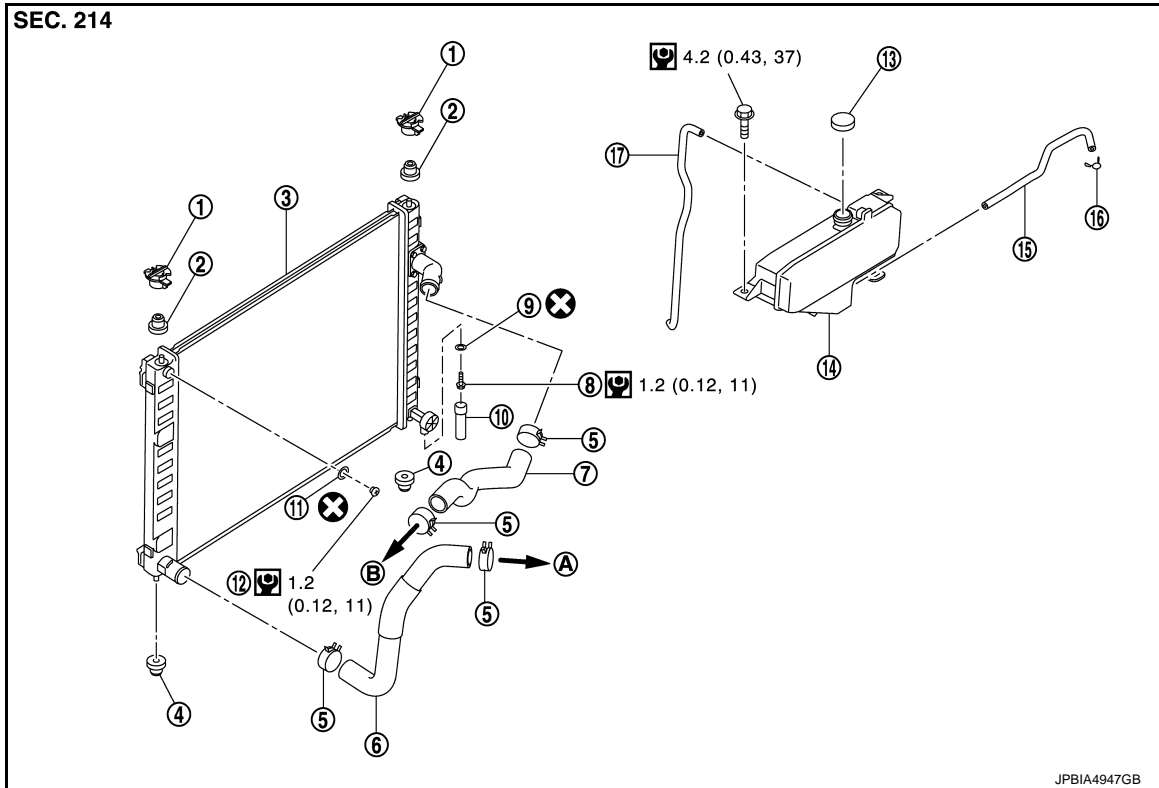
[VQ35HR]

REMOVAL AND INSTALLATION

RADIATOR

Exploded View

INFOID:000000008141258



- | | | |
|----------------------------|----------------------------|--------------------------|
| 1. Upper mount bracket | 2. Mounting rubber (upper) | 3. Radiator |
| 4. Mounting rubber (lower) | 5. Clamp | 6. Radiator hose (lower) |
| 7. Radiator hose (Upper) | 8. Drain plug | 9. O-ring |
| 10. Water drain hose | 11. O-ring | 12. Air relief plug |
| 13. Reservoir tank cap | 14. Reservoir tank | 15. Reservoir tank hose |
| 16. Clamp | 17. Reservoir tank hose | |
- A. To water inlet and thermostat assembly
B. To water outlet (front)

: N·m (kg·m, in·lb)

: Always replace after every disassembly.

Removal and Installation

INFOID:000000008141259

REMOVAL

WARNING:

Never remove radiator cap when engine is hot. Serious burns could occur from high-pressure engine coolant escaping from engine cooling system. Wrap a thick cloth around the cap. Slowly turn it a quarter of a turn to release built-up pressure. Carefully remove radiator cap by turning it all the way.

1. Drain engine coolant from radiator. Refer to [CO-7, "Draining"](#).

CAUTION:

- Perform this step when the engine is cold.
2. Remove the following parts:
 - Engine under cover, using a power tool.
 - Engine cover: Refer to [EM-25, "Exploded View"](#).
 - Air cleaner case (LH) and air duct (inlet): Refer to [EM-26, "Exploded View"](#).

RADIATOR

[VQ35HR]

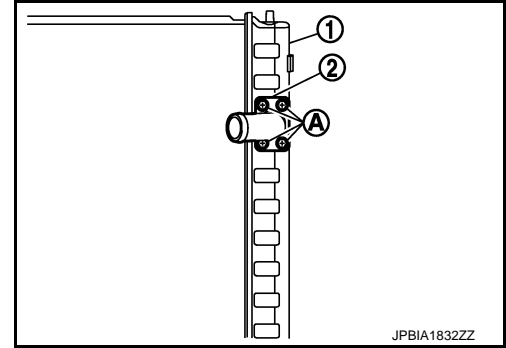
< REMOVAL AND INSTALLATION >

- Reservoir tank: Refer to [CO-13, "Exploded View"](#).
3. Remove condenser pipe assembly. Refer to [HA-39, "Exploded View"](#).
 4. Remove radiator hoses (upper and lower) and reservoir tank hose.

CAUTION:

- **Never loosen radiator water inlet pipe mounting screw (A). If loosened, replace radiator (1).**

2 : Radiator water inlet pipe



5. Remove cooling fan assembly. Refer to [CO-17, "Exploded View"](#).

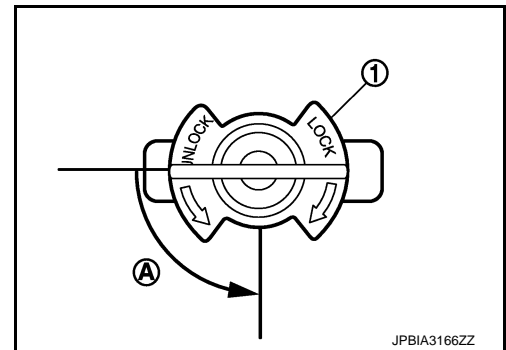
CAUTION:

Never damage or scratch radiator core when removing.

6. Rotate two radiator upper mount brackets 90 degrees in direction as shown in the figure, and remove them.

1 : Radiator upper mount bracket

A : Turn 90° counterclockwise



7. Remove condenser.

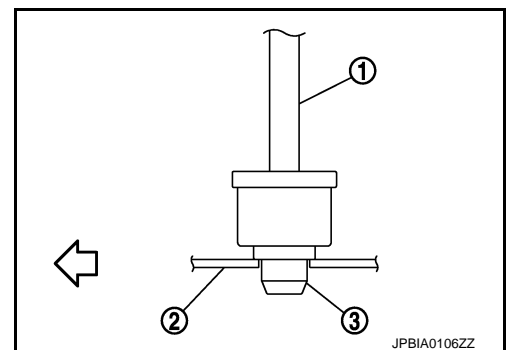
8. Remove radiator as follows:

CAUTION:

Never damage radiator core.

- a. Lift up and pull the radiator (1) forward, and then remove the mounting rubber (lower) (3) from the radiator core support (2).

⇐ : Vehicle front



INSTALLATION

Note the following, and install in the reverse order of removal.

CAUTION:

- **Do not reuse O-rings.**
- **Use genuine mounting bolts for the cooling fan assembly and strictly observe the tightening torque. (Breakage prevention for radiator)**

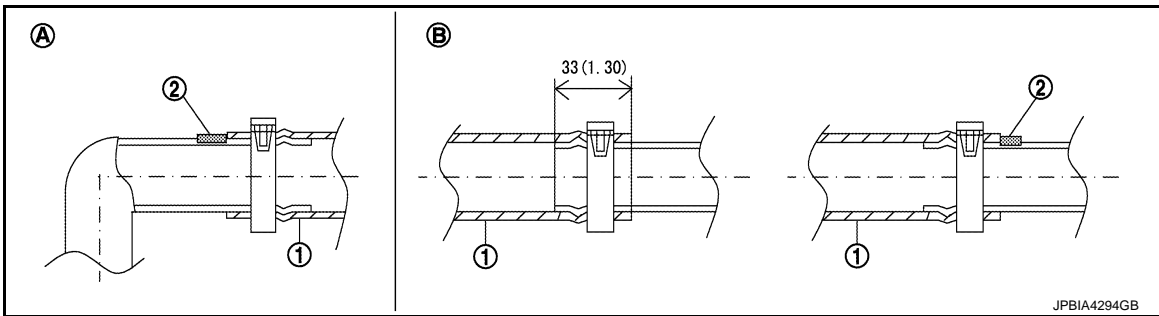
NOTE:

- Insert the radiator hose (1) all the way to the stopper (2) or by 33 mm (1.30 in) (hose without a stopper).

RADIATOR

< REMOVAL AND INSTALLATION >

[VQ35HR]



Unit mm (in)

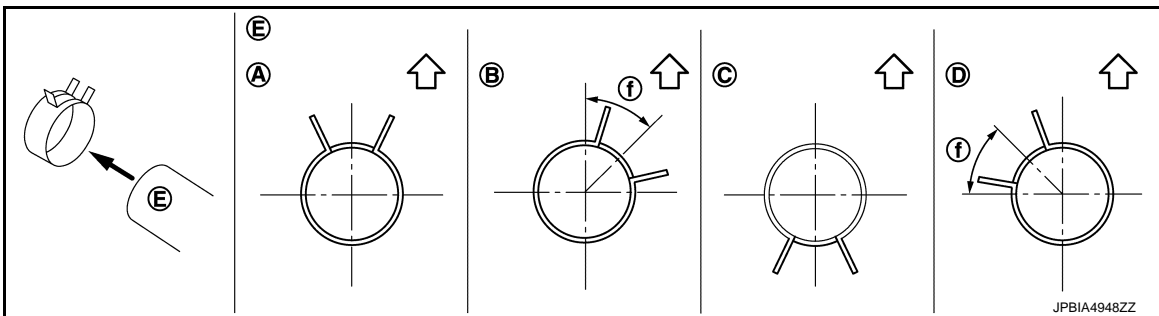
A. Radiator side

B. Engine side

- For the orientation of the hose clamp pawl, refer to the figure.

Radiator hose	Hose end	Paint mark	Position of hose clamp*
Radiator hose (upper)	Radiator side	Upper	A
	Engine side	Upper	B
Radiator hose (lower)	Radiator side	Lower	C
	Engine side	Right side	D

*Refer to the illustrations for the specific position each hose clamp tab.

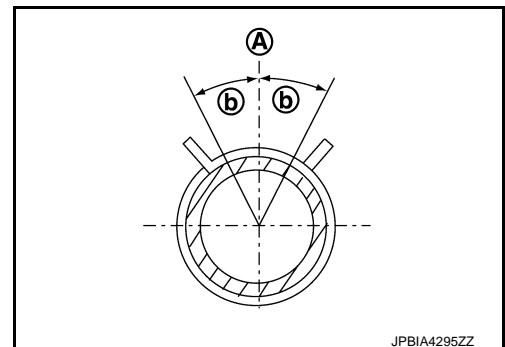


E. View E

f. 45°

↶ Vehicle upper

- The angle (b) created by the hose clamp pawl and the specified line (A) must be within $\pm 30^\circ$ as shown in the figure.



RADIATOR

[VQ35HR]

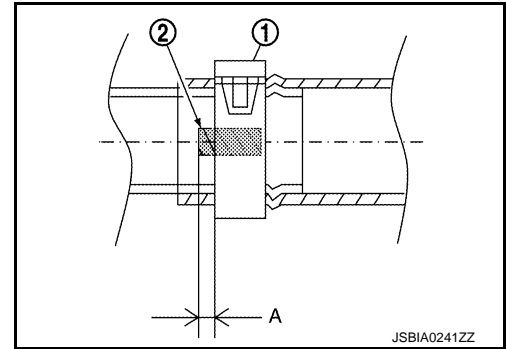
< REMOVAL AND INSTALLATION >

- To install hose clamps (1), check that the dimension (A) from the end of the paint mark (2) on the radiator hose to the hose clamp is within the reference value.

Dimension "A"

(-1) – (+1) mm

(-0.04) – (+0.04) mm



Inspection

INFOID:000000008141260

INSPECTION AFTER INSTALLATION

- Check that the reservoir tank cap is tightened.
- Check for leakage of engine coolant using the radiator cap tester adapter and the radiator cap tester (commercial service tool). Refer to [CO-7, "Inspection"](#).
- Start and warm up the engine. Visually check that there is no leakage of engine coolant and A/T fluid (A/T models).

NOTE:

Perform maintenance mode 5 and maintain the engine speed. Refer to [HBC-89, "Description"](#).

COOLING FAN

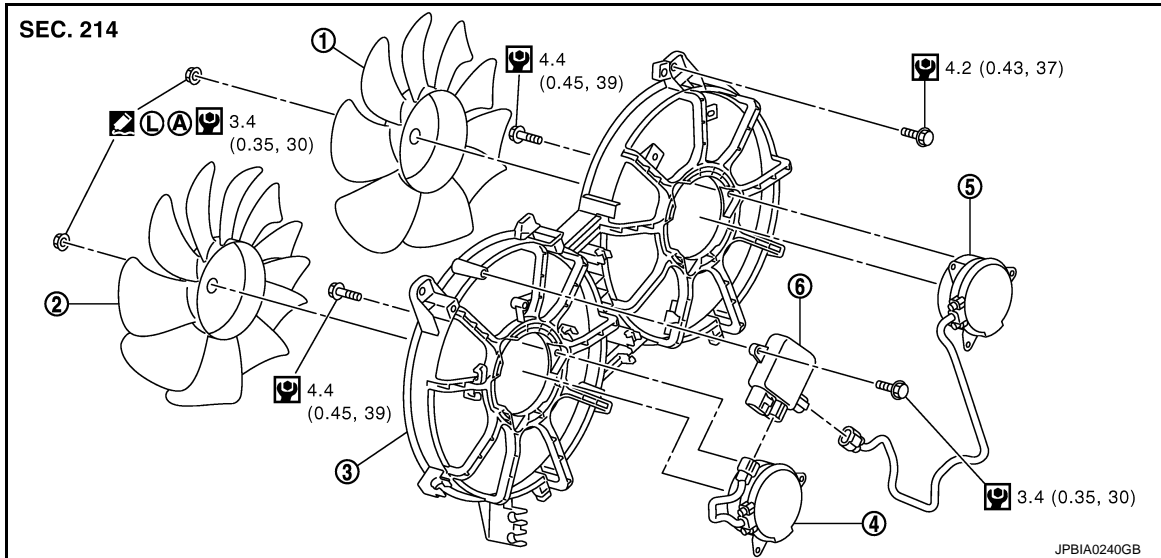
< REMOVAL AND INSTALLATION >

[VQ35HR]

COOLING FAN

Exploded View

INFOID:000000008141261



- | | | |
|-----------------------------|---------------------|-------------------------------|
| 1. Cooling fan (RH) | 2. Cooling fan (LH) | 3. Fan shroud |
| 4. Fan motor 1 | 5. Fan motor 2 | 6. Cooling fan control module |
| A. Apply on fan motor shaft | | |

: N·m (kg·m, in·lb)

(L) : Apply Genuine High Strength thread Locking Sealant or equivalent.

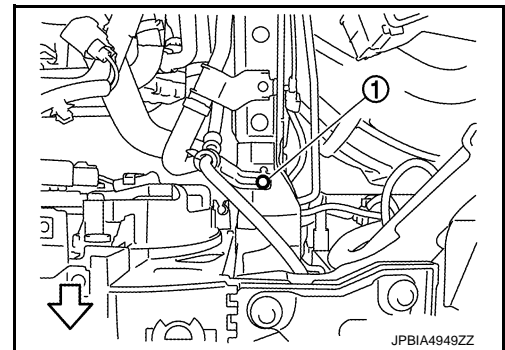
Removal and Installation

INFOID:000000008141262

REMOVAL

- Remove air cleaner case (bank 1) and air duct (inlet). Refer to [EM-26. "Exploded View"](#).
- Remove reservoir tank and drain hose. Refer to [CO-13. "Exploded View"](#)
- Disconnect harness connector from heater pump.
- Disconnect harness connector from cooling fan control module, and move harness to aside.
- Remove harness clips from fan shroud.
- Remove A/C high pressure pipe bracket bolt (1).

: Vehicle front



- Remove cooling fan assembly from upper the vehicle.

CAUTION:
Never damage or scratch on radiator core.

INSTALLATION

Note the following, and install in the reverse order of removal.

CAUTION:

COOLING FAN

< REMOVAL AND INSTALLATION >

[VQ35HR]

Only use genuine parts for cooling fan mounting bolt and observe the specified torque (to prevent core support from being damaged).

Disassembly and Assembly

INFOID:000000008141263

DISASSEMBLY

1. Disconnect sub harness from cooling fan control module and fan motors (1 and 2).
2. Remove cooling fan control module from cooling fan assembly.
CAUTION:
Handle carefully to avoid dropping and shocks.
3. Remove cooling fan mounting nuts, and then remove the cooling fan (RH and LH).
4. Remove fan motors (1 and 2).

ASSEMBLY

Note the following, and assemble in the reverse order of disassembly.

CAUTION:

RH and LH cooling fans are different. Never misassemble them.

- Install each fan in the following position.

Right side : 9 blades

Left side : 11 blades

- Secure the harness tightly to the fan shroud to prevent the fan rotation area from being loose.

Inspection

INFOID:000000008141264

INSPECTION AFTER REMOVAL

Check that fan motors operate normally.

NOTE:

Cooling fans are controlled by cooling fan control module. For details, refer to [EC-36. "COOLING FAN CONTROL : System Description"](#).

INSPECTION AFTER DISASSEMBLY

Cooling Fan

Inspect cooling fan for crack or unusual bend.

- If anything is found, replace cooling fan.

WATER PUMP

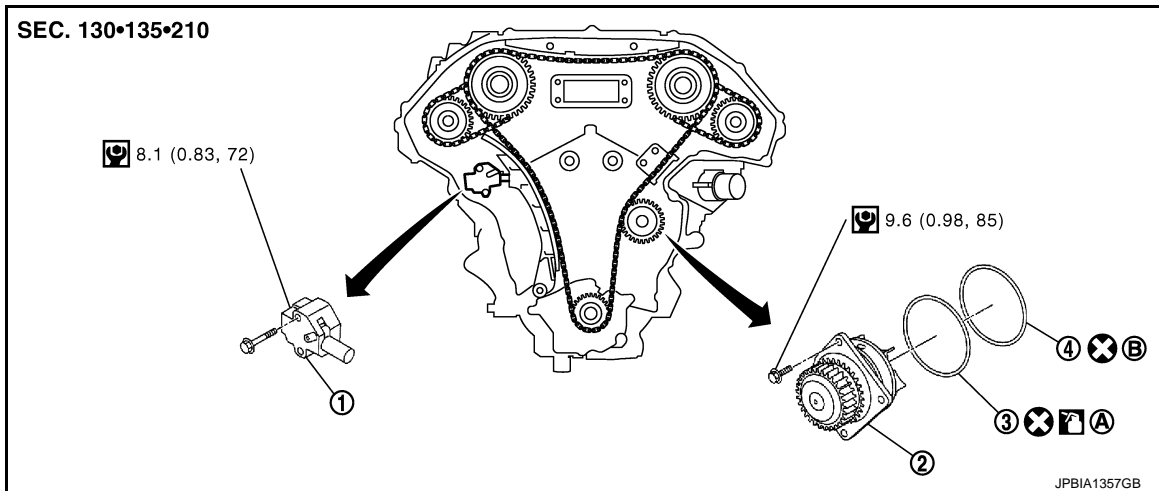
< REMOVAL AND INSTALLATION >

[VQ35HR]

WATER PUMP

Exploded View

INFOID:000000008141265



1. Timing chain tensioner (primary) 2. Water pump 3. O-ring
4. O-ring
A. Identify with yellow paint mark B. Identify with light blue paint mark
Apply engine coolant

: N·m (kg-m, in-lb)

: Always replace after every disassembly.

: Should be lubricated with oil.

Removal and Installation

INFOID:000000008141266

CAUTION:

- Water pump cannot be disassembled and should be replaced as a unit.
- After installing water pump, connect hose and clamp securely, then check for leakage using the radiator cap tester and the radiator cap tester adapter (commercial service tool).

REMOVAL

1. Remove engine cover. Refer to [EM-25. "Exploded View"](#).
2. Release the fuel pressure. Refer to [EC-115. "Work Procedure"](#).
3. Disconnect the 12V battery cable from the negative terminal.
4. Remove air duct and air cleaner case assembly (bank 1 and bank 2). Refer to [EM-26. "Exploded View"](#).
5. Remove reservoir tank. Refer to [CO-13. "Exploded View"](#).
6. Separate engine harness removing their brackets from front timing chain case.
7. Remove engine undercover, using a power tool.
8. Drain engine oil. Refer to [CO-7. "Draining"](#).
CAUTION:
 - Perform this step when the engine is cold.
9. Drain engine coolant from radiator. Refer to [CO-7. "Draining"](#).
CAUTION:
 - Perform this step when the engine is cold.
10. Remove radiator hose (upper). Refer to [CO-13. "Exploded View"](#).
11. Remove front timing chain case. Refer to [EM-49. "Exploded View"](#).

WATER PUMP

[VQ35HR]

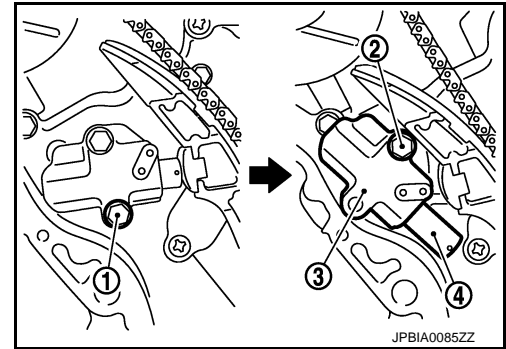
< REMOVAL AND INSTALLATION >

12. Remove timing chain tensioner (primary) (3) as follows:

- Remove lower mounting bolt (1).
- Loosen upper mounting bolt (2) slowly, and then turn chain tensioner (primary) on the upper mounting bolt so that plunger (4) is fully expanded.

NOTE:

Even if plunger is fully expanded, it is not dropped from the body of timing chain tensioner (primary).



- Remove upper mounting bolt, and then remove timing chain tensioner (primary).

13. Remove water pump as follows:

- Remove three water pump mounting bolts. Secure a gap between water pump gear and timing chain, by turning crankshaft counterclockwise until timing chain looseness on water pump sprocket becomes maximum.

- Screw M8 bolts (A) [pitch: 1.25 mm (0.049 in) length: approx. 50 mm (1.97 in)] into water pumps upper and lower mounting bolt holes until they reach timing chain case. Then, alternately tighten each bolt for a half turn, and pull out water pump (1).

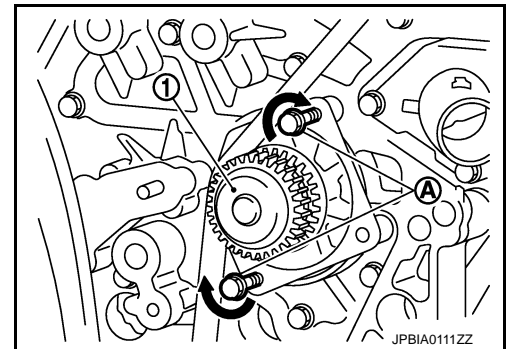
CAUTION:

- Pull straight out while preventing vane from contacting socket in installation area.
- Remove water pump without causing sprocket to contact timing chain.

- Remove M8 bolts and O-rings from water pump.

CAUTION:

Never disassemble water pump.



INSTALLATION

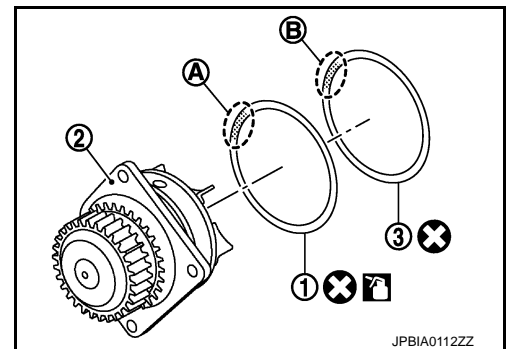
CAUTION:

Do not reuse O-rings.

- Install new O-rings to water pump.
 - Apply engine oil to O-ring (1) and engine coolant to O-ring (3) as shown in the figure.

2 : Water pump

- Locate O-ring with yellow paint mark (A) to front side.
- Locate O-ring with light blue paint mark (B) to rear side.



- Install water pump.

CAUTION:

Never allow cylinder block to nip O-rings when installing water pump.

- Check timing chain and water pump sprocket are engaged.
- Insert water pump by tightening mounting bolts alternately and evenly.

- Install timing chain tensioner (primary) as follows:

- Turn crankshaft clockwise so that timing chain on the timing chain tensioner (primary) side is loose.

WATER PUMP

[VQ35HR]

< REMOVAL AND INSTALLATION >

- b. Pull plunger stopper tab (A) up (or turn lever downward) so as to remove plunger stopper tab from the ratchet of plunger (D).

NOTE:

Plunger stopper tab and lever (C) are synchronized.

- c. Push plunger into the inside of tensioner body.
d. Hold plunger in the fully compressed position by engaging plunger stopper tab with the tip of ratchet.
e. To secure lever, insert stopper pin (E) through hole of lever into tensioner body hole (B).
• The lever parts and the tab are synchronized. Therefore, the plunger will be secured under this condition.

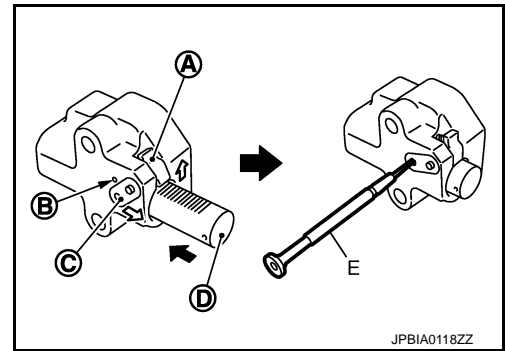
NOTE:

Figure shows the example of 1.2 mm (0.047 in) diameter thin screwdriver being used as the stopper pin.

- f. Install timing chain tensioner (primary).
• Remove dust and foreign material completely from backside of timing chain tensioner (primary) and from installation area of rear timing chain case.
g. Remove stopper pin.
h. Check again that timing chain and water pump sprocket are engaged.
4. Install in the reverse order of removal for remaining parts.

CAUTION:

After starting engine, let idle for three minutes, then rev engine up to 3,000 rpm under no load to purge air from the high-pressure chamber of chain tensioner. Engine may produce a rattling noise. This indicates that air still remains in the chamber and is not a matter of concern.

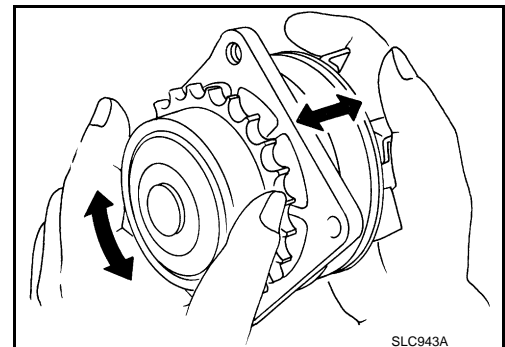


Inspection

INFOID:000000008141267

INSPECTION AFTER REMOVAL

- Check for badly rusted or corroded water pump body assembly.
- Check for rough operation due to excessive end play.
- If anything is found, replace water pump.



INSPECTION AFTER INSTALLATION

- Check that the reservoir tank cap is tightened.
- Check for leakage of engine coolant using the radiator cap tester adapter and the radiator cap tester (commercial service tool). Refer to [CO-7, "Inspection"](#).
- Start and warm up the engine. Visually check that there is no leakage of engine coolant.

WATER INLET AND THERMOSTAT ASSEMBLY

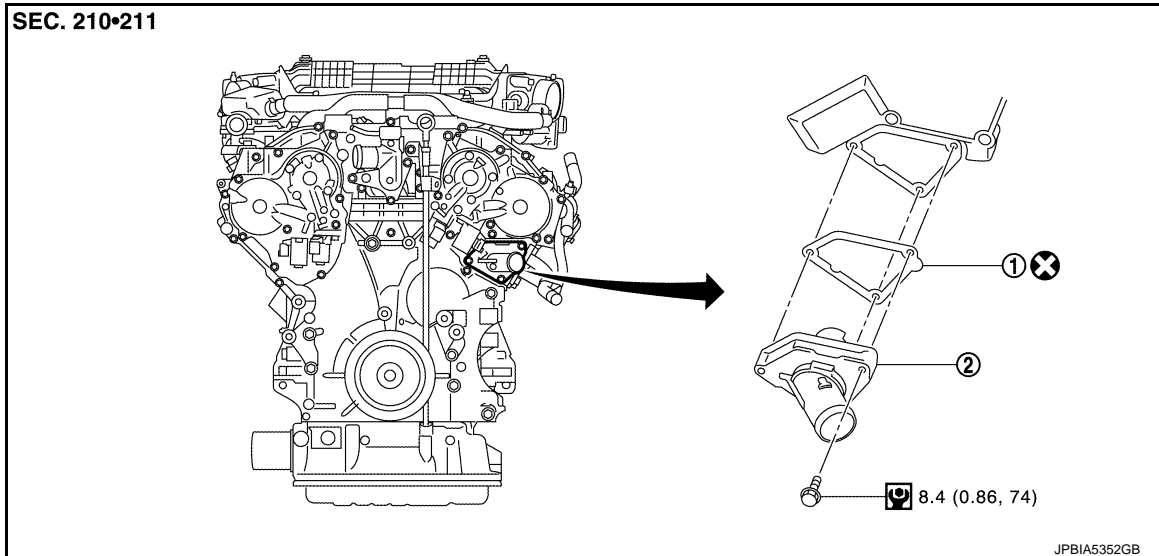
< REMOVAL AND INSTALLATION >

[VQ35HR]

WATER INLET AND THERMOSTAT ASSEMBLY

Exploded View

INFOID:000000008141268



1. Gasket
2. Water inlet and thermostat assembly

: N·m (kg·m, in·lb)

: Always replace after every disassembly.

Removal and Installation

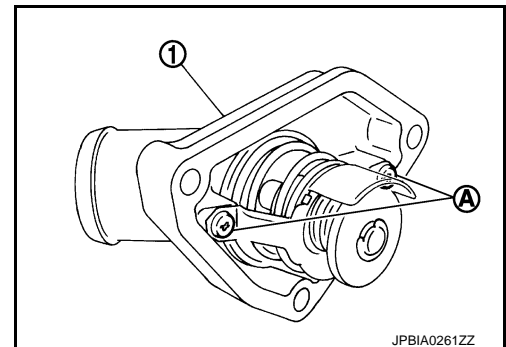
INFOID:000000008141269

REMOVAL

1. Remove engine cover. Refer to [EM-25, "Exploded View"](#).
2. Remove air duct and air cleaner case assembly (bank 2). Refer to [EM-26, "Exploded View"](#).
3. Remove reservoir tank. Refer to [CO-13, "Exploded View"](#).
4. Remove engine undercover, using a power tool.
5. Drain engine coolant from radiator drain plug at the bottom of radiator. Refer to [CO-7, "Draining"](#).
- CAUTION:**
• Perform this step when the engine is cold.
6. Disconnect radiator hose (lower).
7. Disconnect intake valve timing control solenoid valve harness connector (bank 2), and remove intake valve timing control solenoid.
8. Remove water inlet and thermostat assembly (1).

A : Do not loosen these screw.

CAUTION:
Never disassemble water inlet and thermostat assembly.
Replace them as a unit, if necessary.



INSTALLATION

Note the following, and install in the reverse order of removal.

CAUTION:

WATER INLET AND THERMOSTAT ASSEMBLY

< REMOVAL AND INSTALLATION >

[VQ35HR]

Never spill engine coolant over engine room. Use rag to absorb engine coolant.

Inspection

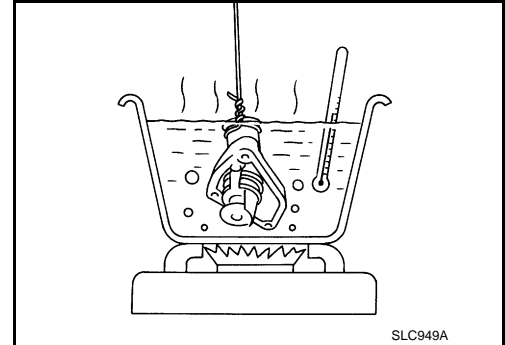
INFOID:000000008141270

INSPECTION AFTER REMOVAL

1. Check valve seating condition at ordinary room temperatures. It should seat tightly.
2. Check valve operation.

Thermostat (Standard) : Refer to [CO-26. "Thermostat"](#).

- If the malfunctioning condition, when valve seating at ordinary room temperature, or measured values are out of the standard, replace water inlet and thermostat assembly.



INSPECTION AFTER INSTALLATION

- Check that the reservoir tank cap is tightened.
- Check for leakage of engine coolant using the radiator cap tester adapter and the radiator cap tester (commercial service tool). Refer to [CO-7. "Inspection"](#).
- Start and warm up the engine. Visually check that there is no leakage of engine coolant.

A
CO
C
D
E
F
G
H
I
J
K
L
M
N
O
P

WATER OUTLET AND WATER PIPING

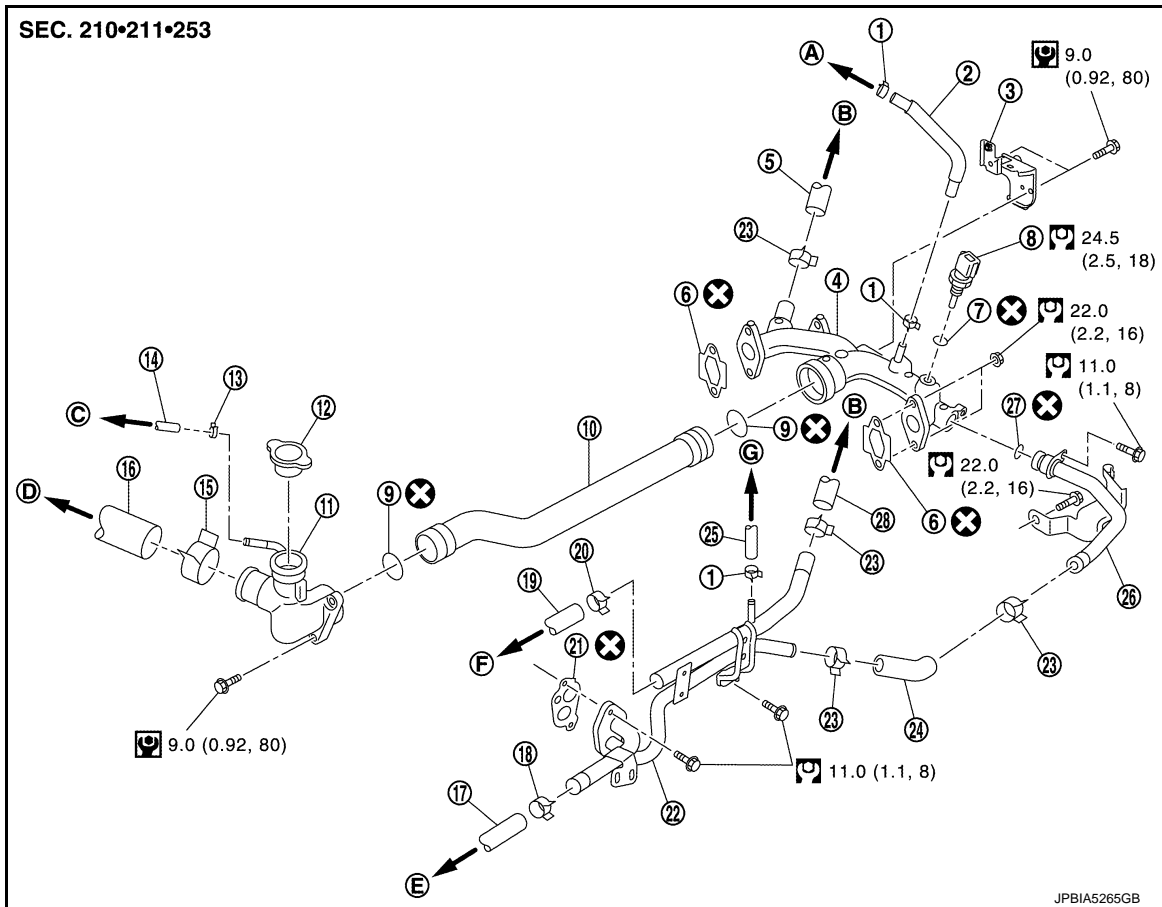
< REMOVAL AND INSTALLATION >

[VQ35HR]

WATER OUTLET AND WATER PIPING

Exploded View

INFOID:000000008141271



- | | | |
|--|--------------------------------------|----------------------|
| 1. Clamp | 2. Water hose | 3. Harness bracket |
| 4. Water outlet (rear) | 5. Heater hose | 6. Gasket |
| 7. Washer | 8. Engine coolant temperature sensor | 9. O-ring |
| 10. Water outlet pipe | 11. Water outlet (front) | 12. Radiator cap |
| 13. Clamp | 14. Radiator tank hose | 15. Clamp |
| 16. Radiator hose (upper) | 17. Water hose | 18. Clamp |
| 19. Water hose | 20. Clamp | 21. Gasket |
| 22. Heater pipe | 23. Clamp | 24. Water hose |
| 25. Water hose | 26. Water bypass pipe | 27. O-ring |
| 28. heater hose | | |
| A. To EVAP tube | B. To heater core | C. To reservoir tank |
| D. To radiator | E. To A/T fluid warmer | F. To heater pump |
| G. To electric throttle control actuator | | |

: N-m (kg-m, ft-lb)

: N-m (kg-m, in-lb)

: Always replace after every disassembly.

Removal and Installation

INFOID:000000008141272

REMOVAL

Water outlet

WATER OUTLET AND WATER PIPING

[VQ35HR]

< REMOVAL AND INSTALLATION >

1. Remove engine undercover, using a power tool.
2. Drain engine coolant. Refer to [CO-7, "Draining"](#).
- CAUTION:**
 - **Perform this step when the engine is cold.**
3. Remove engine cover. Refer to [EM-25, "Exploded View"](#).
4. Remove air duct (inlet). Refer to [EM-26, "Exploded View"](#).
5. Remove intake manifold. Refer to [EM-31, "Exploded View"](#).
6. Remove reservoir tank. Refer to [CO-13, "Exploded View"](#).
7. Remove radiator hose (upper), and remove water outlet (front).
8. Remove water outlet pipe.
9. Remove water bypass pipe from water outlet (rear).
- NOTE:**

If it is hard to remove water bypass pipe, remove heater pipe from the engine.
10. Remove water hose from water outlet (rear).
11. Disconnect engine coolant temperature sensor harness connector.
12. Remove harness bracket from water outlet (rear).
13. Remove water outlet (rear).
14. Remove engine coolant temperature sensor from water outlet (rear).

CAUTION:

Never damage engine coolant temperature sensor.

Water piping

1. Drain engine coolant. Refer to [CO-7, "Draining"](#).
- CAUTION:**
 - **Perform this step when the engine is cold.**
2. Remove air duct (inlet). Refer to [EM-26, "Exploded View"](#).
3. Remove air cleaner case (bank 2) and air duct assembly. Refer to [EM-26, "Exploded View"](#).
4. Remove mounting bolt of water bypass pipe.
5. Remove heater hose and water hose from heater pipe.
6. Remove harness clip from heater pipe.
7. Remove heater pipe.

INSTALLATION

Note the following, and install in the reverse order of removal.

CAUTION:

- **Do not reuse O-rings.**
- **Never allow water outlet (rear) to nip O-rings when installing water outlet pipe and water bypass pipe.**
- Securely insert each hose, and install clamp at a position where it does not interfere with the pipe bulge.
- When inserting water outlet pipe and water bypass pipe into water outlet, apply neutral detergent to O-ring.

Inspection

INFOID:000000008141273

INSPECTION AFTER INSTALLATION

- Check that the reservoir tank cap is tightened.
- Check for leakage of engine coolant using the radiator cap tester adapter and the radiator cap tester (commercial service tool). Refer to [CO-7, "Inspection"](#).
- Start and warm up the engine. Visually check that there is no leakage of engine coolant.

SERVICE DATA AND SPECIFICATIONS (SDS)

< SERVICE DATA AND SPECIFICATIONS (SDS)

[VQ35HR]

SERVICE DATA AND SPECIFICATIONS (SDS)

SERVICE DATA AND SPECIFICATIONS (SDS)

Periodical Maintenance Specification

INFOID:000000008141274

ENGINE COOLANT CAPACITY (APPROXIMATE)

Unit: ℓ (US qt, Imp qt)

Engine coolant capacity [With reservoir tank ("MAX" level)]	8.6 (9-1/8, 7-5/8)
Reservoir tank engine coolant capacity (At "MAX" level)	0.8 (7/8, 3/4)

Radiator

INFOID:000000008141275

Unit: kPa (kg/cm², psi)

Cap relief pressure	Standard	122.3 - 151.7 (1.2 - 1.5, 18 - 22)
	Limit	107 (1.1, 16)
Leakage testing pressure		157 (1.6, 23)

Thermostat

INFOID:000000008141276

Thermostat	Standard
Valve opening temperature	82°C (180°F)
Maximum valve lift	8.6 mm/95°C (0.339 in/203°F)
Valve closing temperature	77°C (171°F)